



Installation Instructions MAGNUM-GRIP SHIFTER HANDLE

2012-18 Jeep Wrangler JK
Automatic Transmission
Catalog # 81085

Revised 1/14/2020

WORK SAFELY! For maximum safety, perform this installation on a clean, level surface and with the engine turned off. Place blocks or wedges in front of and behind both rear wheels to prevent movement in either direction.

CAUTION: To avoid any possibility of bodily injury or damage to vehicle, do not attempt installation until you are confident that the vehicle is safely secured and will not move.

PARTS



Gearshift Handle



Transfer Case Handle



Gearshift Handle
Grip Plates



6-32 x 5/16"
Flat Head Screw (8)



10-32 x 5/16"
Cone Point Set Screw (4)



8-32 x 1/2"
Set Screw

1. On the gearshift lever, use a trim removal tool to pry straight down on the chrome trim ring and release the locking clips.



2. Twist the shift knob back and forth while lifting straight up to remove it from the shift lever.



3. On the transfer case shift lever, use a trim tool to pry straight down on the black trim ring below the shift knob.



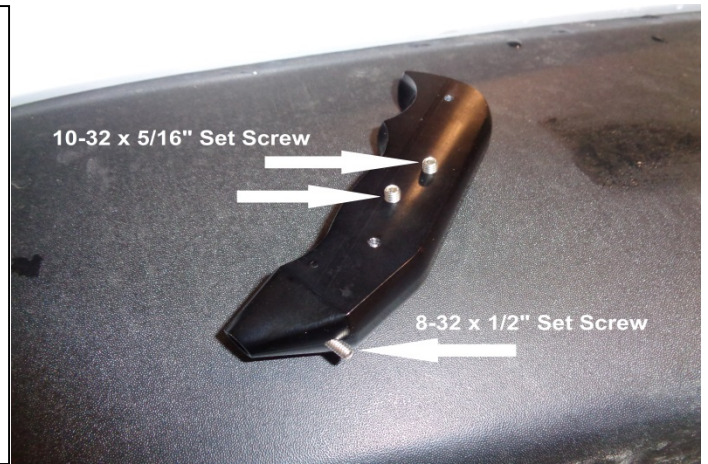
4. Twist the knob back and forth while lifting straight up to remove it from the shift lever.



5. Remove the trim rings from both shift levers.



6. Start the four 10-32 x 5/16" cone point set screws in the four through holes on the sides of the gearshift handle. Start the 8-32 x 1/2" set screw in hole at the bottom of the handle.



7. The bottom set screw will tighten against the groove about half-way down the lever. The four upper set screws will tighten against the flats on each side of the lever.



8. Install the gearshift handle on the gearshift lever. Start tightening the rear set screw first, leaving it slightly loose until the four side set screws are tightened.



9. Tighten the four side set screws. Then tighten the rear set screw.



10. Place two of the 6-32 x 5/16" flat head screws into one of the grip plates, then place the plate against the side of the gearshift handle.



11. Line up the screws in the grip plate with the holes in the handle and tighten the set screws. Repeat to install the second grip plate.



12. Install the transfer case handle on the transfer case lever.



13. Install the four 6-32 x 5/16" flat head screws in the four through holes on the sides of the handle. Situate the handle in the desired position, and tighten the screws.



IMPORTANT: RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE

