



Installation Instructions

17419

2004-06 CHEVROLET TAHOE & GMC YUKON

4.8L & 5.3L ENGINE

2/4 Wheel Drive

This kit does NOT fit Z-71 models.

Removal:

2/27/2020

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.
- 2) Support with a muffler stand, then using a hacksaw or sawsall, cut the stock inlet pipe just in front of the muffler. Separate the two wire hangers on the tailpipe from the rubber mounts on the vehicle and remove the muffler and tailpipe from the vehicle.
- 3) Using a 15mm wrench, remove the two nuts at the flanged connection behind the converter. Separate the wire hanger from the rubber mount on the frame and lower the inlet pipe from the vehicle.

Installation:

- 1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.
- 2) Place inlet pipe assembly **#26246** in position behind the flange that is welded to the back of the catalytic converters. Connect the wire hanger to its rubber mount and re-install the factory nuts on the flange connection.
- 3) Connect the inlet end of muffler **#530562** to the inlet pipe. Use a stand to support the muffler.
- 4) Look at the top rear shock mount through the wheel opening on the drivers side of the vehicle. You will see a 1/2" x 3/4" hole through the shock mount. This hole is where hanger **#312HA** will be mounted. Place a provided 3/8" flat washer onto the 3/8" bolt and from the bottom of the shock mount; push the bolt through the hole from the inside out. Place hanger **#312HA** with the hanger rod facing outward onto the bolt and secure with the provided washer, lock washer and nut. Make sure the hanger is straight up and down then tighten securely. Place rubber hanger **#HA168** onto the bottom of frame hanger **#312HA**.
- 5) Look at the rear end housing at the top; you should see a bracket bolted to it holding the brake lines. Unbolt the brake line from the bracket then unbolt the bracket from the rear end housing. Take the Flowmaster's bracket **#HA594** and bolt the longer end to the rear end housing using the original bolt. Then take the 5/16" bolt, washer, lock washer and nut and fasten brake lines to the new bracket. This should move your brake lines forward about 1" to assure clearance from tailpipe.

- 6) Place right side tailpipe **#16417** into position over the axle and slip into the right side muffler outlet. Connect the hanger at the rear of the pipe to the rubber mount on the vehicle. Install a provided 2 1/2" clamp onto the muffler outlet and tighten just enough to hold in position.
- 7) Place the front section of the left side tailpipe **#16508** into the left side muffler outlet and connect the hanger on the pipe to the rubber mount on the vehicle. Place a provided 2 1/2" clamp onto the muffler outlet. Tighten just enough to hold in position.
- 8) Connect the rear section of the left side tailpipe **#16510** onto the front section by sliding the two sections together at the slip-fit connection over the rear axle. Place the hanger at the rear of the tailpipe into the rubber mount installed in Step 4 above. Install a provided 2 1/2" clamp onto the over-axle slip-fit connection. Tighten just enough to hold but in position.
- 9) Install the right and left side exit pipes **#16317** then slide the stainless tips **#ST396** onto the ends of the exit pipes. Adjust to the desired distance from the fender. Place a 2 1/2" clamp onto these slip-fit connection and tighten just enough to hold in position.
- 10) Adjust the position of all pipes and muffler to provide a satisfactory fit. A minimum of 3/4" clearance around all parts of the system must be maintained; while also keeping suspension travel and vibration in mind. After adjustments have been made, you may now securely tighten all clamps.
- 11) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>
1	Inlet Pipe	26246
1	Muffler	530562
1	Right Tailpipe	16417
1	Left Tailpipe, Front	16508
1	Left Tailpipe, Rear	16510
2	Side exit pipe (R/L)	16317
2	Stainless tips	ST396
1	Parts Kit	PK454
1	Frame Hanger, Rear	312HA
1	Bracket Hanger	HA594
1	Rubber Hanger	HA168
1	3" Clamp	MC300G
5	2 1/2" Clamp	MC250S
1	5/16" x 3/4" Bolt	HW203
1	5/16" Flat Washer	HW302
1	5/16" Lock Washer	HW308
1	5/16" Nut	HW102
1	3/8" x 1.00" Bolt	HW208
1	3/8" Flat Washer	HW303
1	3/8" Lock Washer	HW309
1	3/8" Nut	HW103
1	1/2" Hanger Keeper	HW503
4	7/16" Hanger Keeper	HW502



Installation Diagram

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