11762

01-05 LEXUS IS300 SEDAN

5/3/2016

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634

\succeq				
LTEN	Ιατγ	Parts Li PART NUMBER	st DESCRIPTION	
1	1	CM-11762-SP	.188" SPACER	WELDNUT CLEANING
⊢	+ +			-
2	1	3_8 - 16 x 1	HEX BOLT	To remove debris from weldnuts in frame, spray lubricant or
3	2		HEX BOLT	compressed air into hole.
4	2	7/16 WASHER	WASHER	For heavy debris, use a small wire brush.
5	2	1/2"	LOCK WASHER	small wire brush. (Be careful not to damage threads). 7 6 DRILL HOLES
6	4	3/8"	FENDER WASHER	8 DRILL HOLES
7	4	3/8"	LOCK WASHER	
8	4	3/8 - 16	HEX NUT	
9	3	3/8 - 16 x 1 1/4	HEX BOLT	
<	P	CRY		FRAME RAIL EXISTING WELDNUTS
<u>IN:</u> <u>IN:</u> - E	PROFINOVICE STALL	VEIGHT: 26 LBS. TIME ESSIONAL: 30 MINUTE CE (DIY): 60 MINUTES NOTES: NOTES: VE SPARE TIRE	Hanger Removal Plie Using a 5/8" open en wrench up to the rub the hanger rod as sh	DIAGRAM e used if and Exhaust rs is not available. d wrench, slide the ber isolator, cradling own. Next place the between the wrench or hanger rod. Then bar toward the

INSTALLATION STEPS

- REMOVE TIE DOWN BRACKET

- 1. Clear trunk and temporarily remove spare tire. Temporarily lower muffler by unfastening rearmost bracket. Temporarily remove heat shield and the plastic panel at bracket on driver's side. Remove the tie down bracket and disconnect (2) tabs at fascia bottom connecting fascia to body.
- 2. Position hitch up under fascia and body bringing (2) fascia tabs down under hitch to be reconnected. On driver's side, mount hitch at tie down weldnuts using M12 fasteners provided.
- 3. Position passenger side hitch bracket on spare tire well checking hitch to be level. Position bracket holes in best position on spare tire well ribs. Use hitch as a template and drill spare tire well (4) places for 3/8" diameter bolts. Access for drilling should be above muffler.
- 4. At front holes on passenger side, install fastener as shown placing bolt from OUTSIDE of the car. All washers and nuts are placed inside of the vehicle. At rear most hole on passenger side, (1) CM-11762-SP spacer is provided to fill tire well/bracket space. Spare tire may have to be shifted slightly in spare tire well for clearance when the tire is reinstalled.
- 5. Torque 3/8" fasteners to 45 ft-lb. and M12 fasteners to 86 ft-lb.
- 6. Use silicone sealant to seal hardware installed through spare tire well.
- 7. Reconnect fascia tabs. Reinstall heat shield and plastic panel. Raise exhaust back into position. Reinstall spare tire and other contents removed in Step 1.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.